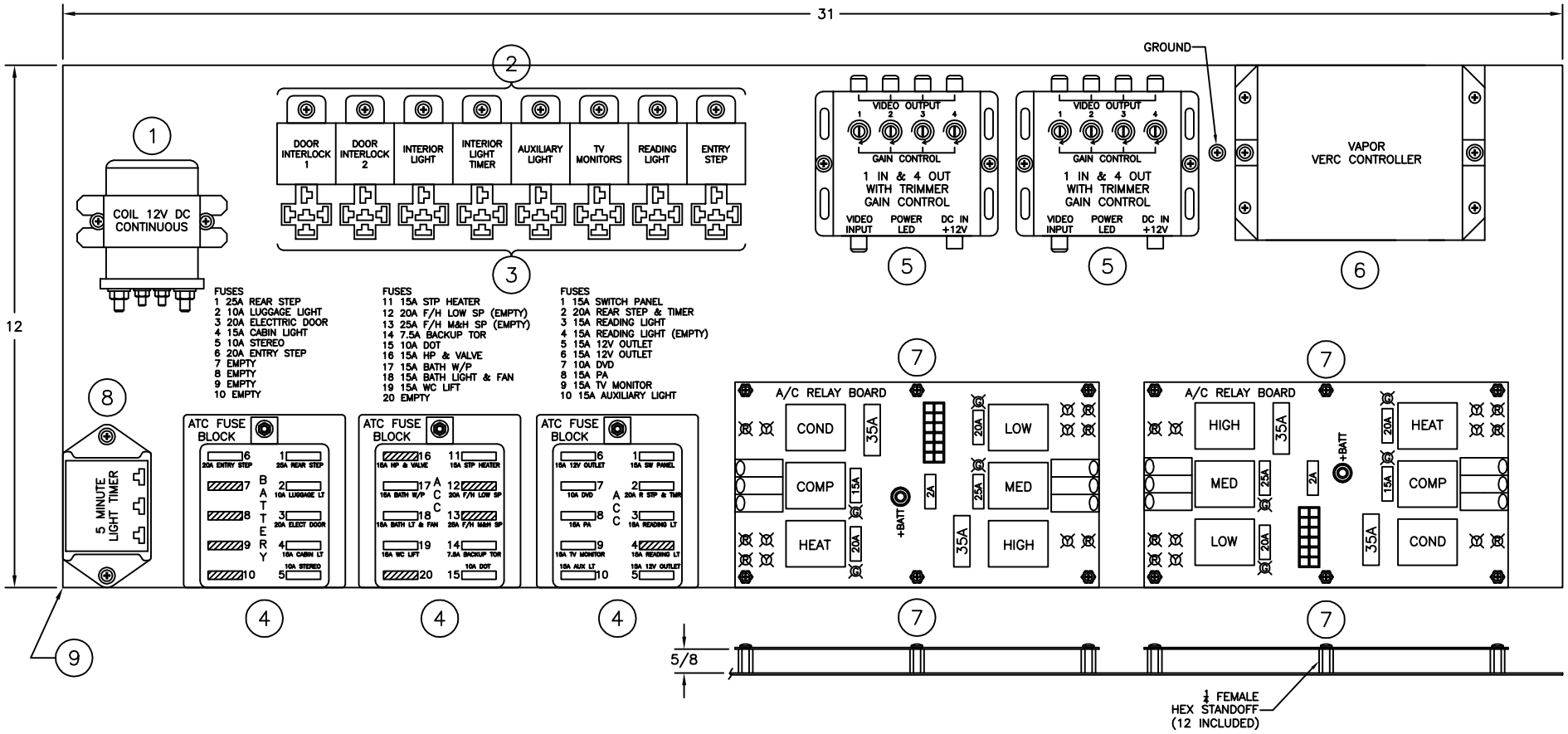
THE INFORMATION DISCLOSED ON THIS DRAWING IS PROPRIETARY. IT IS ISSUED FOR ENGINEERING USE ONLY AND MAY NOT BE REPRODUCED OR DISCLOSED, IN WHOLE OR IN PART, TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF GRECH MOTORS LLC.
PARTS OR TOOLS MANUFACTURED TO MEET THE REQUIREMENTS OF THIS DRAWING MAY NOT BE USED BY OR SOLD TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF GRECH MOTORS LLC.

REVISIONS			
REV	DESCRIPTION	DATE	APPD
N/C	NEW DRAWING RELEASE	6/18/13	



ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
9	1	10-2124	PANEL, ELECTRICAL BOARD
8	1	41-3276	TIMER, 5 MIN INTERIOR LIGHTS
7	2	41-1620	A/C DIGITAL THERMOSTAT & RELAY BOARD
6	1	20-803	VERC CONTROLLER, ELECTRIC DOOR
5	2	41-3255	PAC VIDEO AMP 1 IN 4 OUT
4	3	41-3310	FUSE BLOCK, 10ATC POSITION
3	8	41-3301	RELAY SOCKET, MINI PANEL MOUNT
2	8	41-3300	RELAY, BOSCH, 0-332-209-159
1	1	20-489	SOLENOID, CHARGING SYS 200 AMP

LIST OF MATERIALS

UNLESS OTHERWISE SPECIFIED
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.
THREADS PER ASA AND SAE STANDARDS.
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER.

HOLE DIA	TOL-.002	HOLE DIA	TOL-.002	HOLE DIA	TOL-.002
.013-.125	+.003	.251-.500	+.006	.751-1.000	+.009
.126-.250	+.004	.501-.750	+.007	1.001-2.000	+.011

XX-XXXX
NEXT ASSEMBLY
TOLERANCES ON: DECIMALS .XXX=±.010 .XX=±.03 | FRACTIONS ±1/64 | ANGLES ±1° | SURFACE FINISH 63
MATERIAL: FINISH:
DR R. ROMAN 06/18/13 DESIGN
CHK APPD

GRECH MOTORS LLC

SPEC CONTROL DWG.
RELAY BOARD
COMPONENTS DISTRIBUTION
FORD F-650 SHUTTLE BUSES

SIZE C | PART NUMBER N/A | REVISION N/C | DRAWING NUMBER
SCALE: NONE | SHEET 1 OF 1