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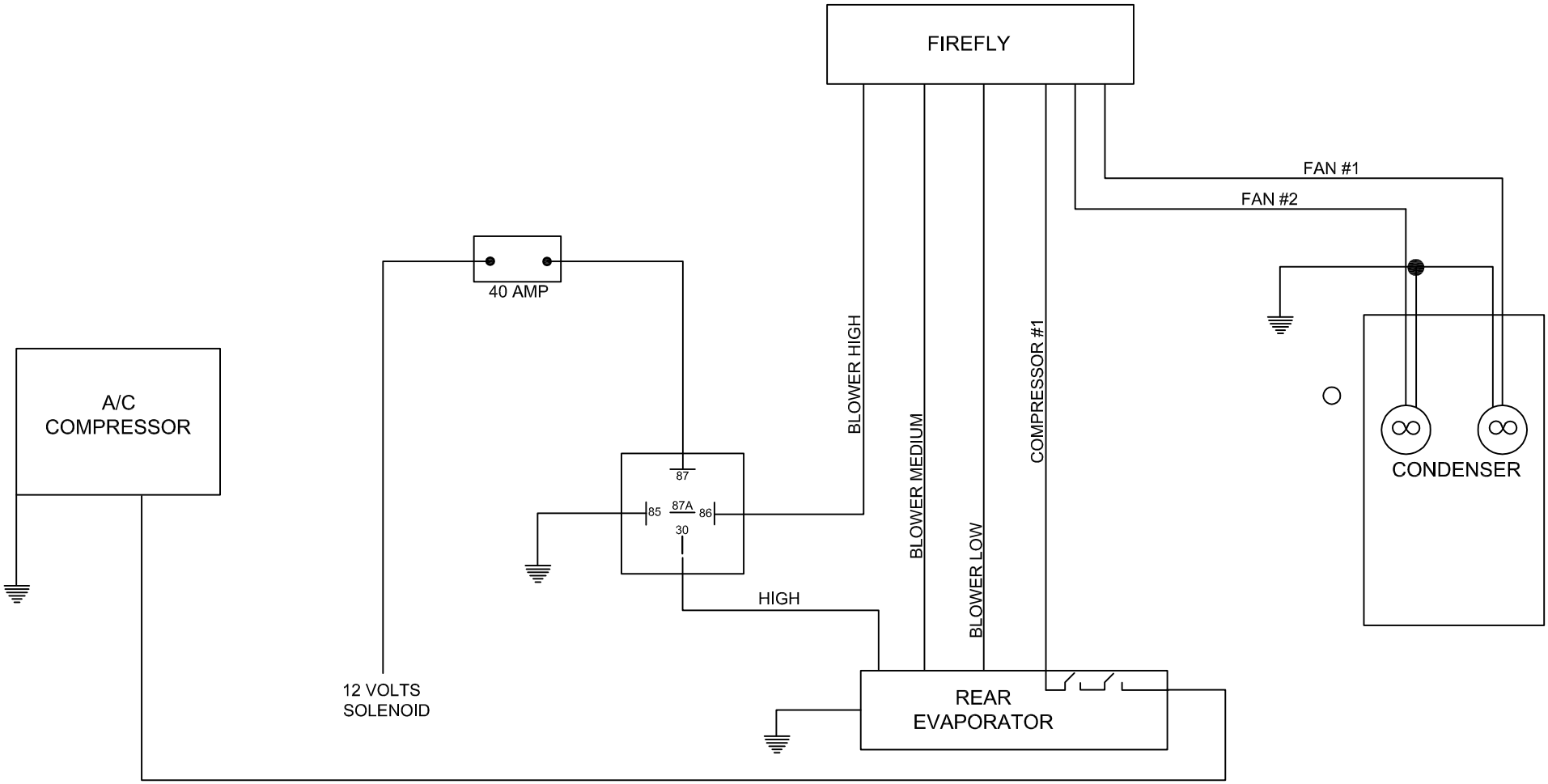
REVISIONS			
REV	DESCRIPTION	DATE	APPD



UNLESS OTHERWISE SPECIFIED						
DO NOT SCALE THIS DRAWING.		ALL DIMENSIONS ARE IN INCHES.				
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.						
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.						
THREADS PER ASA AND SAE STANDARDS.						
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER.						
HOLE DIA	TOL-.002	HOLE DIA	TOL-.002	HOLE DIA	TOL-.002	
.013-.125	+.003	.251-.500	+.005	.751-1.000	+.009	
.126-.250	+.004	.501-.750	+.007	1.001-2.000	+.011	
TOLERANCES ON: DECIMALS .XXX=±.010 .XX=±.03		FRACTIONS ±1/64	ANGLES ±1°	SURFACE FINISH 63		

XX-XXXX

NEXT ASSEMBLY

MATERIAL:

FINISH:

DR GABRIELA MORALES 05/11/2015

DESIGN

CHK

APPD

GRECH MOTORS LLC

SPEC CONTROL DWG.

A/C WIRING SCHEMATIC

FIREFLY CONTROL MODULE

SPRINTER 170 LIMO

SIZE	PART NUMBER	REVISION
C	N/A	N/C
	DRAWING NUMBER	

SCALE: NONE

SHEET 1 OF 1